



# OPERATING MANUAL INV2500-HS SERIES INVERTERS & SHELVES

[www.unipowertelecom.com](http://www.unipowertelecom.com)

**Manual No. INV-802-5**  
03/01/05 INV2500HS-Man-RevE

© 2005 UNIPOWER Corp.  
All rights reserved

## **UNIPOWER Telecom, Division of UNIPOWER Corporation**

NORTH AMERICA • 3900 Coral Ridge Drive, Coral Springs, Florida 33065 • USA • Tel: +1 954-346-2442 • Fax: +1 954-340-7901 • [sales@unipower-corp.com](mailto:sales@unipower-corp.com)  
EUROPE • Parkland Business Centre, Lancing BN15 8UE, ENGLAND • Tel: +44(0)1903 768200 • Fax: +44(0)1903 764540 • [info@unipower-europe.com](mailto:info@unipower-europe.com)

## CONTENTS

<u>SECTION</u>	<u>TOPIC</u>	<u>PAGE</u>
1.0	Introduction .....	1
2.0	Important Features .....	1
3.0	Product Line .....	3
4.0	Safety Warnings .....	4
5.0	Warranty .....	4
6.0	Unpacking and Inspection .....	5
7.0	Description of Operation .....	5
8.0	Front and Back Panel Descriptions .....	5
9.0	Electrical Specifications for Modules .....	7
10.0	Mechanical Dimensions of Shelves .....	8
11.0	Safety and Industry Standards .....	8
12.0	Operating Information .....	8
13.0	Parallel Operation .....	14
14.0	Installation and Testing .....	16
15.0	Inverter Application .....	17
16.0	Replacing an Inverter Module.....	17
17.0	Maintenance .....	19
18.0	Troubleshooting Guide .....	20

## ILLUSTRATIONS

<u>FIGURE</u>	<u>TITLE</u>	<u>PAGE</u>
1	INV2500-HS Inverter Modules and Shelf .....	2
2	Front & Back of INV2500-HS Module .....	6
3	Front & Back of INVR2U-HS Shelf .....	6
4	Mechanical Dimensions of INVR2U-HS Shelf .....	9
5	INV2500-HS Inverter Output Waveforms .....	10
6	INV2500-HS Overload Characteristic .....	12
7	Connections for ORing Form C Relay Outputs .....	12
8	Inverter Module Pin Connections .....	13
9	Two 115VAC Shelves in Parallel Using AC Distribution Panel .....	15
10	Output Connections for Inverter Shelves .....	15
11	Operating Two Inverter Shelves in Parallel .....	18

## **INV2500-HS SERIES INVERTERS & SHELVES OPERATING MANUAL**

### **1.0 INTRODUCTION**

- 1.1** This Operating Manual should be read through carefully before installing and operating the INV2500-HS inverter modules and shelves. See Figure 1.
- 1.2** The INV2500-HS is a 2500 volt-ampere, hot-swap, DC to AC inverter module. It converts a nominal 48VDC input into a 115 or 230VAC output at 50 or 60Hz. These modules are designed to go into a 19-inch, hot-swap compatible shelf, INVR2U-HS, which holds one or two units. When two modules are used in this shelf they are automatically connected in parallel and synchronized to produce 5000 volt-amperes at 115VAC output (44 amperes) or 230VAC output (22 amperes). Or they can be operated in a 1+1 redundant mode at 2500 volt-amperes.
- 1.3** The 48VDC nominal input has a range of 42 to 56VDC. The inverters achieve 90% efficiency and 7VA per cubic inch power density. Input and output are both circuit breaker protected. They have high surge capability for starting loads such a motors, but the output breaker quickly trips if power attempts to flow back into a faulted inverter.
- 1.4** These inverters can be paralleled for higher output power or for N+1 redundant applications. They are fully isolated from the battery. Front panel LEDs indicate inverter status, and Form C relay alarm contacts are available on the back. The units are self-cooled by internal fans.
- 1.5** In this manual, unless otherwise stated, INV2500-HS shall generally refer to both INV2500-HS and INV2500H-HS (115 and 230VAC) inverter models. Likewise INVR2U-HS shall generally refer to both INVR2U-HS and INVR2U-HS-H shelf models.

### **2.0 IMPORTANT FEATURES**

The following is a summary of the important features of the INV2500-HS module and INVR2U-HS shelf:

- Two Mounting Positions High: 3.5 Inches
- 2500VA Output for INV2500-HS
- 5000VA Output for Two Units in Shelf
- 7VA per Cubic Inch Power Density
- 115VAC Output at 22 or 44 Amperes
- 230VAC Output at 11 or 22 Amperes
- Low Distortion 50 or 60Hz Sine Wave
- 42 to 56VDC Input
- Fully Isolated from Battery Input



**(a) INV2500-HS Inverter Module**



**(b) Two INV2500-HS Inverter Modules in INVR2U-HS Shelf**

**Figure 1. INV2500-HS Inverter Modules and Shelf**

- 90% Typical Efficiency
- Up to 300% Surge Capability
- Powers Reactive Loads
- Circuit Breaker Input & Output Protection
- N+1 Redundant Operation
- 19- or 23-Inch Rack Mounting
- Overtemperature Protection
- Form C Relay Alarm Contacts
- LED Status Indicators
- Rear Safety Cover on Shelves

### 3.0 PRODUCT LINE

**Table 3.1 Hot-Swap Inverter Modules**

MODEL	INPUT	OUTPUT	FREQUENCY
INV2500-HS-60	42-56VDC	115VAC@22A	60Hz
INV2500-HS-50	42-56VDC	115VAC@22A	50Hz
INV2500H-HS-60-E	42-56VDC	230VAC@11A	60Hz
INV2500H-HS-50-E	42-56VDC	230VAC@11A	50Hz

**Table 3.2 Hot-Swap Inverter Shelves**

MODEL	OUTPUT VOLTAGE	SIZE	HEIGHT	MODULE CAPACITY	MAXIMUM OUTPUT
INVR2U-HS	115VAC	19-Inch	2RU	2	5kVA
INVR2U-HS-H	230VAC	19-Inch	2RU	2	5kVA

**Table 3.3 Module Option**

CODE	OPTION
-E	Floating Neutral on 115AC Only

**NOTES:**

1. Add Option Code as suffix to module model number.
2. This option is for 115VAC models only. The standard 115VAC models have neutral internally connected to ground/case.
3. The standard 230VAC modules have a floating neutral.

## 4.0 SAFETY WARNINGS

- 4.1 These inverters have hazardous external and internal voltages. They should be handled, tested and installed only by qualified technical persons who are trained in the use of power systems and are well aware of the hazards involved.
- 4.2 The input and output terminals are at hazardous voltage potentials. ***Do not touch*** these areas when power is applied.
- 4.3 When operating these inverters, the chassis ground terminal must be connected to safety ground to minimize electrical shock hazard and to ensure low EMI (electromagnetic interference).
- 4.4 The internal voltages are at hazardous potentials. The inverter covers should not be removed. There are no user-serviceable components in these units. Removing the covers of the inverters will void the warranty.
- 4.5 **WARNING: When using “floating neutral”, Option E on the INV2500-HS module or standard on the INV2500H-HS module, the AC neutral output terminal “N” is floating with respect to AC and chassis ground. A neutral-to-ground connection must be re-established external to the inverter and be in compliance with the requirements of the end-use application.**

## 5.0 WARRANTY

All products of UNIPower Telecom, a division of UNIPower Corporation, are warranted for two (2) years from date of shipment against defects in material and workmanship. This warranty does not extend to products which have been opened, altered or repaired by persons other than persons authorized by the manufacturer or to products which become defective due to acts of God, negligence or the failure of customer to fully follow instructions with respect to installation, application or maintenance. This warranty is extended directly by the manufacturer to the buyer and is the sole warranty applicable. EXCEPT FOR THE FOREGOING EXPRESS WARRANTY, THE MANUFACTURER MAKES NO WARRANTY, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, THE WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. As the sole and exclusive remedy under this warranty, the manufacturer, at its option, may repair or replace the non-conforming product or issue credit, provided the manufacturer's inspection establishes the existence of a defect. To exercise this remedy, the buyer must contact the manufacturer's Customer Service Department to obtain a Return Material Authorization number and shipping instructions. Products returned without prior authorization will be returned to buyer. All products returned for repair must be shipped freight prepaid to UNIPower. If the buyer fails to fully comply with the foregoing, the buyer agrees that no other remedy (including, but not limited to, incidental or consequential damages for lost profits, lost sales, injury to person or property or any other incidental or consequential losses) shall be available to the buyer.

## 6.0 UNPACKING AND INSPECTION

- 6.1 This INV2500-HS or INVR2U-HS was carefully tested, inspected and packaged for shipment from our factory. Upon receipt of the unit, it should be carefully unpacked and inspected for any damage in shipment.
- 6.2 If there is evidence of damage, do not attempt to test the unit. The freight carrier should be notified immediately and a claim for the cost of the inverter should be filed with the carrier for direct reimbursement. Be sure to include the model and serial number of the damaged unit in all correspondence with the freight carrier. Also save the shipping carton and packing material as evidence of damage for the freight carrier's inspections.
- 6.3 UNIPOWER Telecom will cooperate fully in case of any shipping damage investigation.
- 6.4 Always save the packing materials for later use in shipping the unit. Never ship the inverter without proper packing.

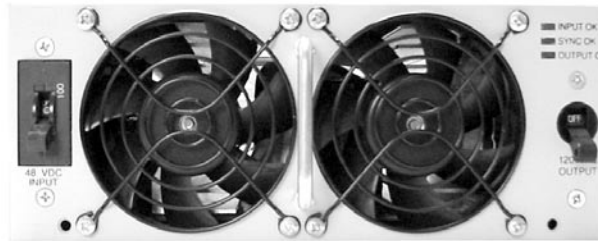
## 7.0 DESCRIPTION OF OPERATION

- 7.1 The INV2500-HS modules employ MOSFET and IGBT power semiconductor switches with advanced, microprocessor controlled, high-frequency, pulse modulation techniques to produce a low-distortion, 50 or 60Hz sine wave output with 90% efficiency and 7VA per cubic inch power density. A synchronization circuit lets two or more inverter modules operate in parallel with their outputs in phase-synchronization and current shared.
- 7.2 Two INV2500-HS inverter modules in an INVR2U-HS shelf are automatically connected in parallel in the shelf and become an inverter system with a 115VAC or 230VAC output at 5,000 volt-amperes.

## 8.0 FRONT AND BACK PANEL DESCRIPTIONS

- 8.1 Figure 2 shows the front and back of an INV2500-HS inverter module. On the left side of the front panel of the INV2500-HS is the input circuit breaker. To the right are the two cooling fans and the output circuit breaker. Above the output breaker from the top are the green LED indicators for Input OK, Sync OK and Output OK.
- 8.2 On the INV2500-HS back panel on the right side is the hot-swap connector which contains all power and signal connections.
- 8.3 Figure 3 shows the front and back of an INVR2U-HS or INVR2U-HS-H shelf. Each half of this shelf (side A or B) has an INV2500-HS. The back panel INV2500-HS has a transparent plastic safety cover. The INVR2U-HS shelf with two INV2500-HS inverters in it has a front retention panel over the inverter modules.

**INV2500-HS FRONT VIEW**



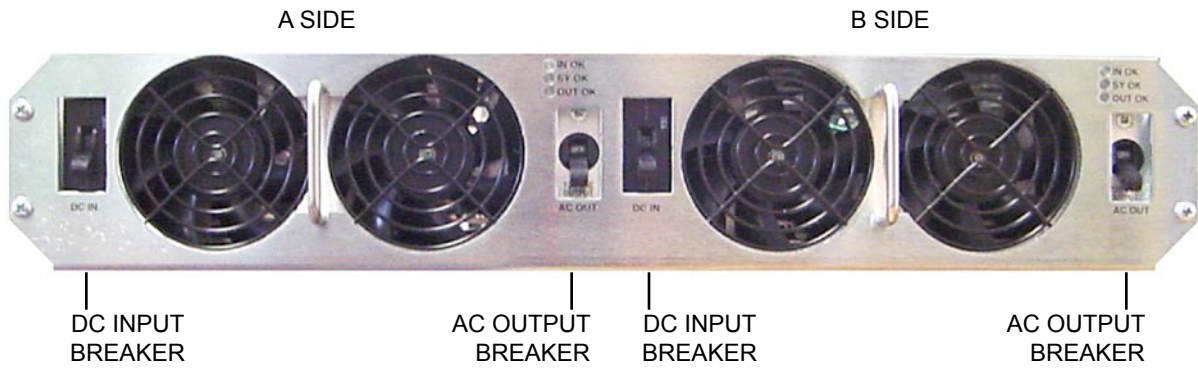
**INV2500-HS BACK VIEW**



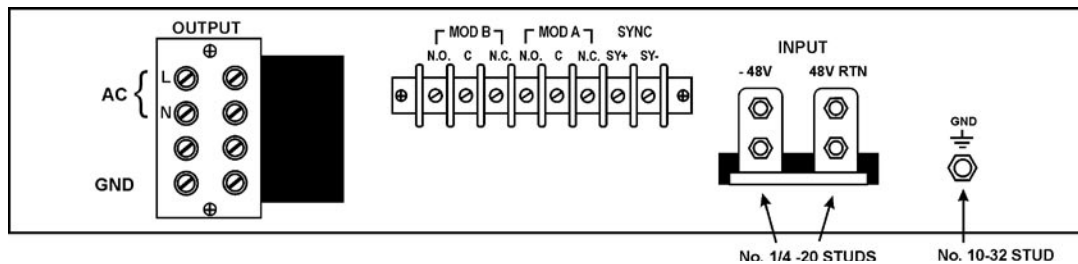
HOT-SWAP  
CONNECTOR

**Figure 2. Front and Back of INV2500-HS Module**

**INVR2U-HS FRONT VIEW**



**INVR2U-HS BACK VIEW**



**Figure 3. Front and Back of INVR2U-HS Shelf**

8.4 On the back panel to the left are the AC output screw terminals. At the center is a terminal strip with the Form C relay contacts N.O., C and N.C. for each side (A and B) of the inverter system. To the right are the input bus bars with no. 1/4-20 studs. At the lower far right is the no. 10-32 stud chassis ground connection.

## 9.0 ELECTRICAL SPECIFICATIONS OF INVERTER MODULES

Specifications typical at 48V input, full load and 25°C unless otherwise noted.

<b>INPUT</b>	<b>INV2500-HS</b>	<b>INV2500H-HS</b>
Voltage Range.....	42-56 VDC .....	42-56 VDC
Input Current, Full Load, 48VDC.....	<60A DC.....	<60ADC
Input Current, No Load, 48VDC.....	<1A DC.....	<1ADC
Input Circuit Breaker .....	100A .....	100A
EMI Filter, Conducted.....	FCC2078 pt.15J Curve A EN55022 Curve A	
Voice Band Noise/ A-H Battery .....	<32dBmC/240.....	<32dBmC/240
 <b>OUTPUT</b>		
Voltage, Full Load .....	115VAC .....	230VAC
Voltage, No Load .....	120VAC .....	240VAC
Current, Max.....	22A RMS.....	11A RMS
Frequency, ± 0.1% .....	50 or 60Hz.....	50 or 60Hz
Total Harmonic Distortion .....	<2%	
Load Crest Factor .....	2.8 to 1	
Output Circuit Breaker.....	25A	
Surge Capability.....	Up to 300%	
Reactive Loads .....	+90° to - 90° Phase Angle	
Efficiency.....	90%	
 <b>SAFETY STANDARDS</b> .....	UL1950, CSA22.2 No.950, EN60950	
 <b>STATUS INDICATORS</b>		
Input OK.....	Green LED	
Sync OK.....	Green LED	
Output OK .....	Green LED	
Form C Relay Alarm Contacts.....	Inverter Fail Alarm	
 <b>ENVIRONMENTAL</b>		
Operating Temp. Range .....	0°C to 70°C	
Output Current Derating.....	2.5%/°C, 50°C to 70°C	
Storage Temp. Range .....	-40°C to +85°C	
Humidity .....	0% to 95%, Non-Condensing	
Cooling .....	Internal Fan	
 <b>PHYSICAL SPECIFICATIONS</b>		
Case Material .....	Aluminum	
Finish, Front Panel & Shelf .....	Powder Coat Gray	
Dimensions, Inches (mm)		
Module .....	3.32 H x 8.50 W x 12.00 D (84.3 x 216 x 305)	
Shelf .....	3.46 H x 18.32 W x 16.38 D (87.9 x 465 x 416)	
Rack Mounting Width .....	19 or 23 Inches	

## 10.0 MECHANICAL DIMENSIONS OF SHELVES

Figure 4 shows the complete mechanical dimensions for the INVR2U-HS and INVR2U-HS-H shelves. The shelves are identical at 16.38 inches (416mm) deep; with the rear plastic cover they are 18.00 inches (457mm) deep.

## 11.0 SAFETY AND INDUSTRY STANDARDS

11.1 The INV2500-HS inverter modules meet the following safety certifications:

STANDARD	AGENCY
UL1950	UL
CSA22.2 No.950	CUL
EN60950	DEMKO

11.2 The INV2500-HS inverter modules are CE marked to indicate conformance to the European Union's Low Voltage Directive.

11.3 Input conducted EMI meets FCC20780 part 15J Curve A and EN55022 Curve A.

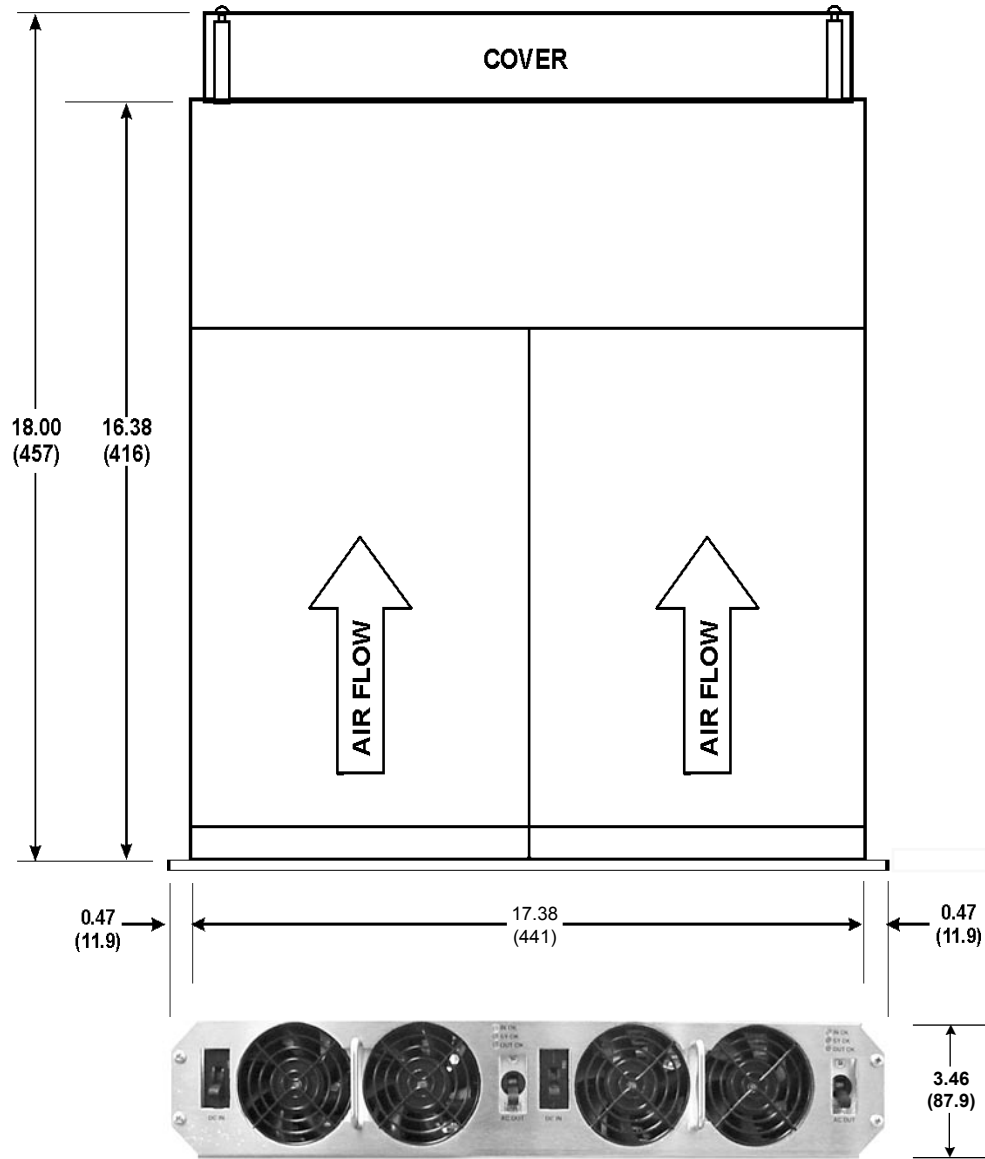
11.4 Input voice band noise is less than 32dB<sub>rnC</sub> for a single INV2500-HS with a 240 ampere-hour battery or two INV2500-HSs with a 480 ampere-hour battery.

## 12.0 OPERATING INFORMATION

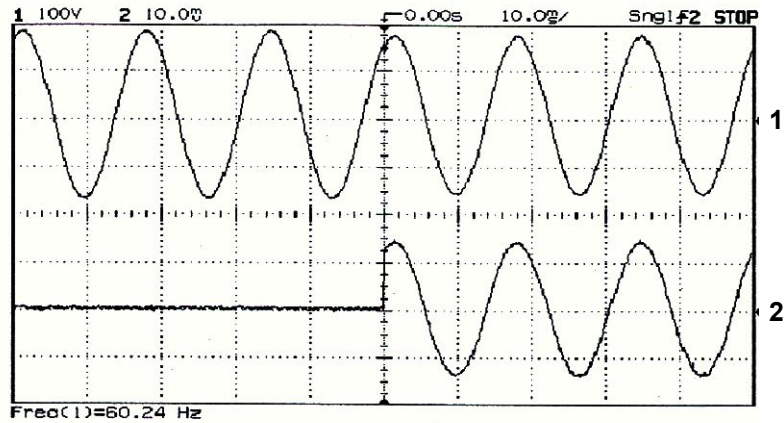
12.1 **Input Voltage.** These telecom inverters operate off a nominal 48VDC input source which may be a battery or other DC source. The input voltage range is 42 to 56VDC. Input connections on the back of the INVR2U-HS shelf are to bus bars with no. 1/4-20 studs.

12.2 **Output Voltage.** The output voltage for an INV2500-HS is 115VAC at full load, 120VAC at no load; for an INV2500H-HS it is 230VAC at full load, 240VAC at no load. See Figure 5(a). Frequency is 50 or 60Hz,  $\pm 0.1\%$ . The output voltage has total harmonic distortion of less than 2.0%. The load current crest factor is 2.8 to 1, and surge capability is up to 300%. The output will drive reactive loads with up to  $\pm 90^\circ$  phase angle. The output connectors are screw terminals on the back of the INVR2U-HS shelf.

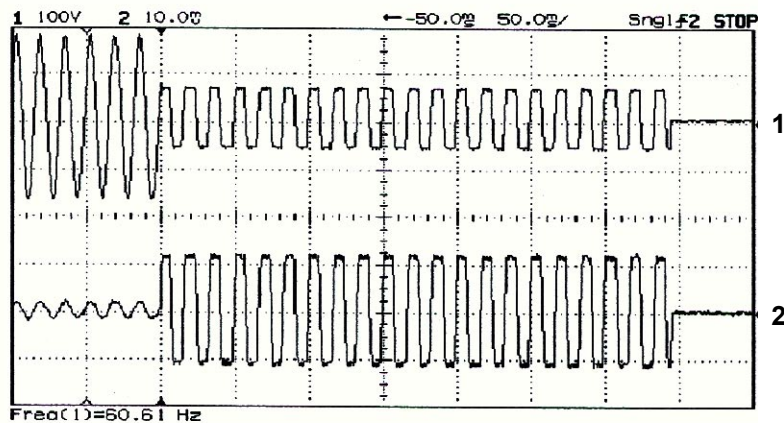
12.3 **Output Power.** Maximum output power for an INV2500-HS module is 115VAC at 22A RMS or 230VAC at 11A RMS, giving a maximum of 2530 volt-amperes. For two modules in a shelf it is 115VAC at 44A or 230VAC at 22A, giving a maximum of 5060 volt-amperes. Exceeding these values may cause electronic shutdown of the output. Full output power is produced at up to 50°C ambient temperature. Above this, output current must be derated at 2.5%/°C. Maximum operating temperature is 70°C, at which the output current must be derated by 50%.



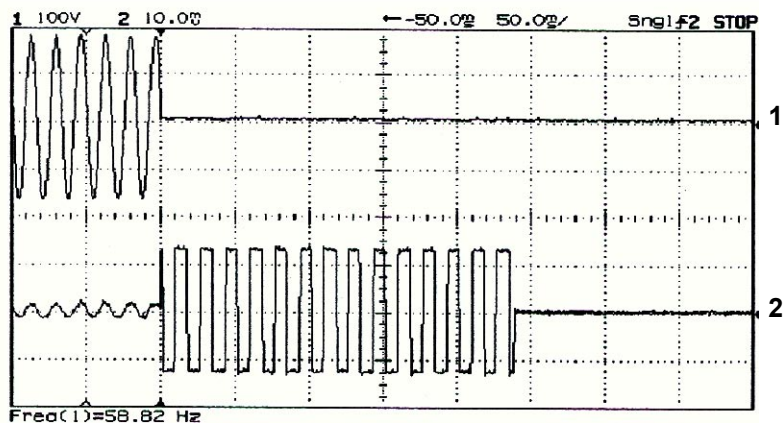
**Figure 4. Mechanical Dimensions of INVR2U-HS Shelf**



(a) Full Load Step. Vo (top) & Io (bot@20A/cm).



(b) Sudden Overload Applied. Vo (top) & Io (bot@50A/cm).



(c) Short Circuit Applied. Vo (top) & Io (bot@50A/cm).

Figure 5. INV2500-HS Inverter Output Waveforms

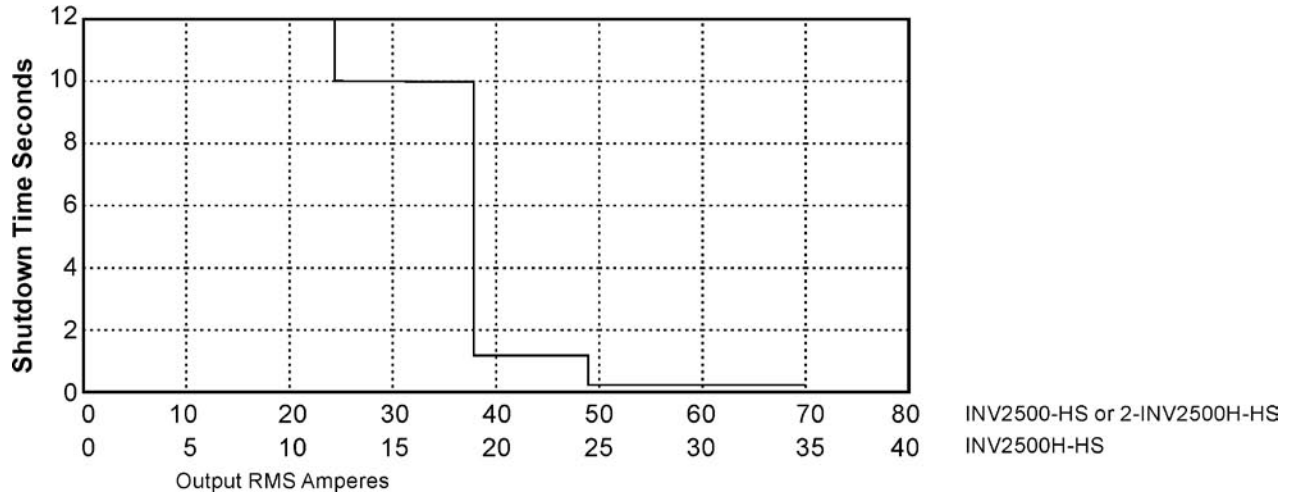
**12.4 Overload Characteristic.** These inverters incorporate electronic shutdown circuitry; shutdown takes place during an overload, before the output circuit breaker trips. Figure 5 shows INV2500-HS output voltage and current waveforms for a full load step, sudden overload, and short circuit. Figure 6 shows shutdown time versus output current for both the INV2500-HS and INV2500H-HS. Below is a table that shows the same data in a different format:

**Table 12-1. Typical Load Current vs. Shutdown Time**

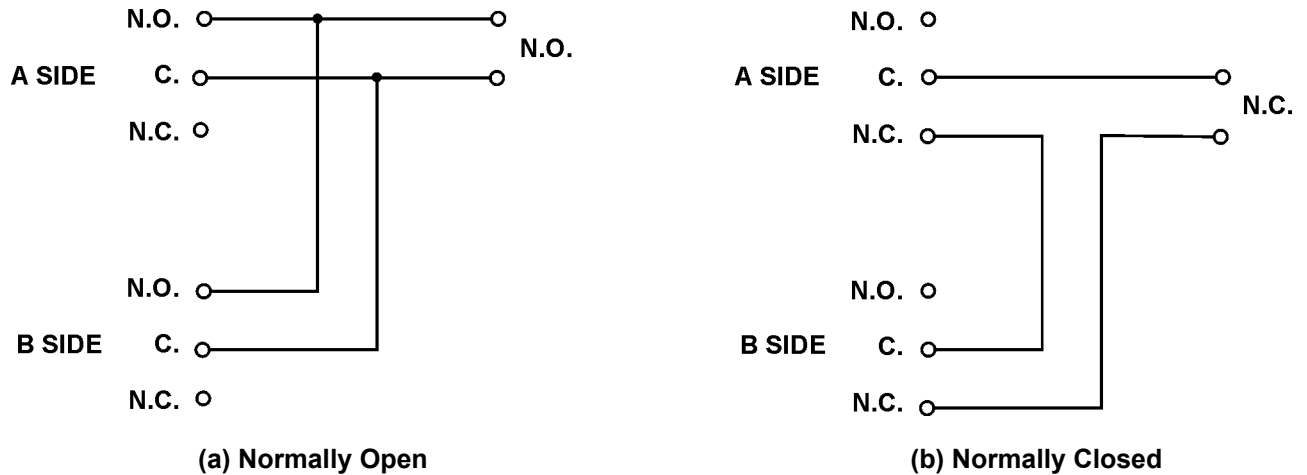
PERCENT OF RATED LOAD	SHUTDOWN TIME
114-173%	10 sec.
172-223%	1 sec.
223 - 318%	0.25 sec.

As the table shows, the INV2500-HS is capable of handling large output surge currents, specifically more than three times rated output current for 1/4 second, more than twice rated output current for 1 second and more than 1.5 times rated output current for 10 seconds. If the surge exceeds approximately 318% of rated output current or exceeds the shutdown times shown in the table, the output will be shut down and must be re-set by turning both input and output circuit breakers off. After this, the input breaker(s) should be turned back on (up position); after the Output OK LED(s) come on the output breaker(s) should be turned back on (up position).

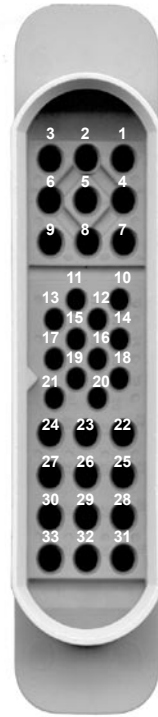
- 12.5 Grounding.** It should be noted that in the standard INV2500-HS models, both AC ground and AC neutral are connected to case ground. For INV2500-HS Option E versions and INV2500H-HS models, AC neutral is floating and must be externally connected to system ground. In both versions the DC input terminals are both floating.
- 12.6 Status Indicators.** Three green LEDs indicate the operating status of each INV2500-HS inverter module. They are (from top to bottom): Input OK, Sync OK and Output OK.
- 12.7 Form C Relay Contacts.** These contacts at the rear of the shelf have normally open (N.O.) and normally closed (N.C.) positions for normal operation of each inverter module. See Figure 3 for connections. Note that there is a separate set of contacts for each module (A and B sides) of the inverter system. If it is desired to monitor the inverter system as a whole, the two sets of contacts may be connected as shown in Figure 7 to give an OR function for either set of contacts.
- 12.8 Sync Connections.** There are +Sync and -Sync terminals on the terminal block. When two or more inverters are connected in parallel these Sync terminals must be connected together, observing the polarities.
- 12.9 Inverter Module Connections.** If the INV2500-HS inverter module is operated or tested separately from the shelf, connections should be made to the J1 connector with a mating connector and the pin connections given in Figure 8.



**Figure 6. INV2500-HS Overload Characteristic**



**Figure 7. Connections for ORing Form C Relay Outputs**



**J1 Connector:**  
Positronics GFSH01M182

**Mating Connector:**  
Positronics GFSH01F10  
Contacts No. FC112N2 for Pins 1, 3, 5, 7, 8, 25-28 and 30-33.  
Contacts No. FC720N2 for Pins 14-18.

### J1 Connections

PIN	FUNCTION	PIN	FUNCTION	PIN	FUNCTION
1	AC Line	12	NC	23	NC
2	NC	13	NC	24	NC
3	AC Line	14	+ Sync	25	+ DC In
4	NC	15	- Sync	26	- DC In
5	AC Neutral	16	Form C: NC	27	- DC In
6	NC	17	Form C: C	28	+ DC In
7	AC Ground	18	Form C: NO	29	NC
8	AC Neutral	19	NC	30	- DC In
9	NC	20	NC	31	+ DC In
10	NC	21	NC	32	+ DC In
11	NC	22	NC	33	- DC In

**NC = No Connection**

**NOTE:** Standard INV2500-HS modules have AC Neutral internally connected to AC Ground and Case Ground. Option E versions and INV2500H-HS modules have floating AC Neutral.

**Figure 8. Inverter Module Pin Connections**

### 13.0 PARALLEL OPERATION

- 13.1** The INV2500-HS and INV2500H-HS Series inverter modules are designed to operate in parallel for higher output current. The modules are automatically connected in parallel in the shelf. Two or more inverter shelves may also be connected in parallel for additional output power or for N+1 redundant operation. This is done by connecting all inputs in parallel and all outputs in parallel (line, neutral, line), although the DC inputs could come from two separate sources. In addition, the sync terminals must be connected together, +Sync to + Sync and -Sync to -Sync. The Sync terminals are used only for parallel connection of two or more inverters. Current sharing between paralleled inverters is  $\pm 10\%$ .
- 13.2** Alternatively, separate sources may be used for the inputs to these inverters while the outputs are connected in parallel. In either case, output loads should have individual distribution circuit breakers. The following table shows output current and total volt-amperes for inverter modules connected in parallel.

**Table 13-1. Output For Paralleled Inverters**

NO. OF INV2500-HS INVERTERS	KVA RATING	115VAC AMPS	230VAC AMPS
1	2.5	22	11
2	5.0	44	22
3	7.5	66	33
4	10.0	88	44

- 13.3** Four INV2500-HS inverter modules in two INVR2U-HS shelves connected in parallel could be used to produce 10 kilovolt-amperes or could also be used as a 3+1 redundant inverter providing 7.5 kilovolt-amperes to a load.
- 13.4** Figure 9 shows four INV2500-HS inverter modules in two INVR2U-HS shelves connected in parallel to give 10KVA of AC output at 115VAC. The AC output is distributed by a DPAC1UT AC Distribution Panel made by UNIPOWER Telecom. **Note that only 115VAC inverter modules can be used with the DPAC1UT distribution panel, and not the 230VAC.** Note also that only the “T” (Terminal Strip) Option of the DPAC1U can be used with these inverters and that, as shown in Figure 9, the A side AC input terminals must be strapped in parallel, i.e., A1G to A2G, A1N to A2N and A1L to A2L; in the same way, the B side AC input terminals must also be strapped in parallel.

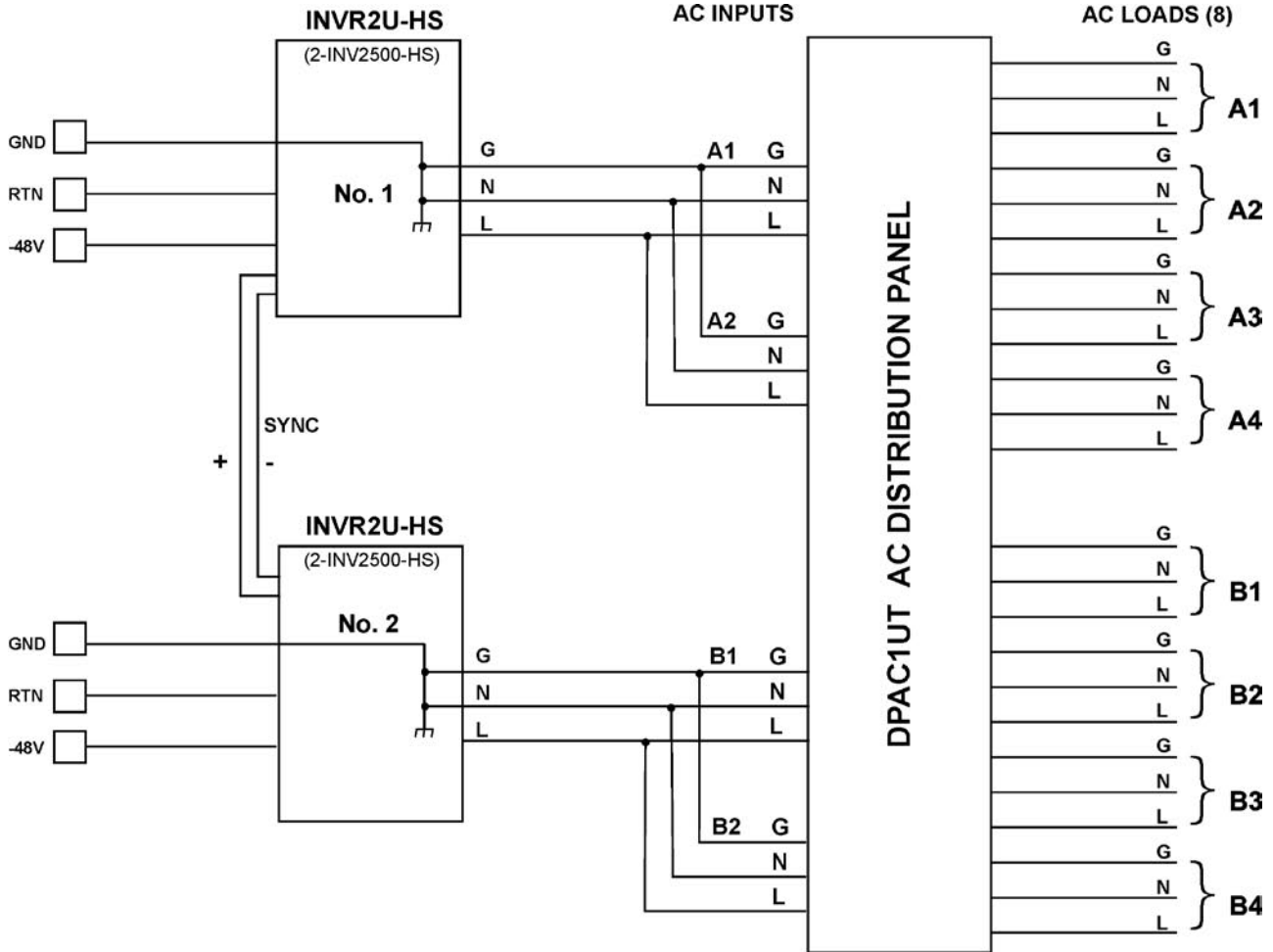


Figure 9. Two 115VAC Shelves in Parallel Using AC Distribution Panel

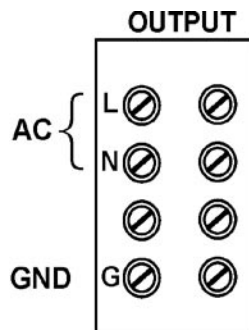


Figure 10. Output Connections for Inverter Shelves

## 14.0 INSTALLATION AND TESTING

- 14.1 The inverter modules should be initially tested in their shelves. For 23-inch rack mounting, use panel extenders.
- 14.2 Put all input and output circuit breakers in the off (down) position. See Figure 3. Remove the rear plastic safety cover.
- 14.3 Connect the input battery to the -48VDC and 48VDC Return input bus bars by means of the 1/4-20 studs. Connect the input ground (10-32 stud) to the system ground. Make sure the correct polarity is used and make sure the connections are clean and firm.  
**Reversed input polarity could cause damage to the inverter.**
- 14.4 Connect an AC load to the proper output screw terminals. See Figure 10 for the output screw terminal connections. Connect the load of approximately 10 amperes for 115VAC output or 5 amperes for 230VAC output across the output of the inverter shelf.

**WARNING: When using “floating neutral”, Option E of the INV2500-HS module and standard with the INV2500H-HS module, the AC neutral output terminal “N” is floating with respect to chassis ground. A neutral-to-ground connection must be re-established external to the inverter and be in compliance with the requirements of the end-use application.**

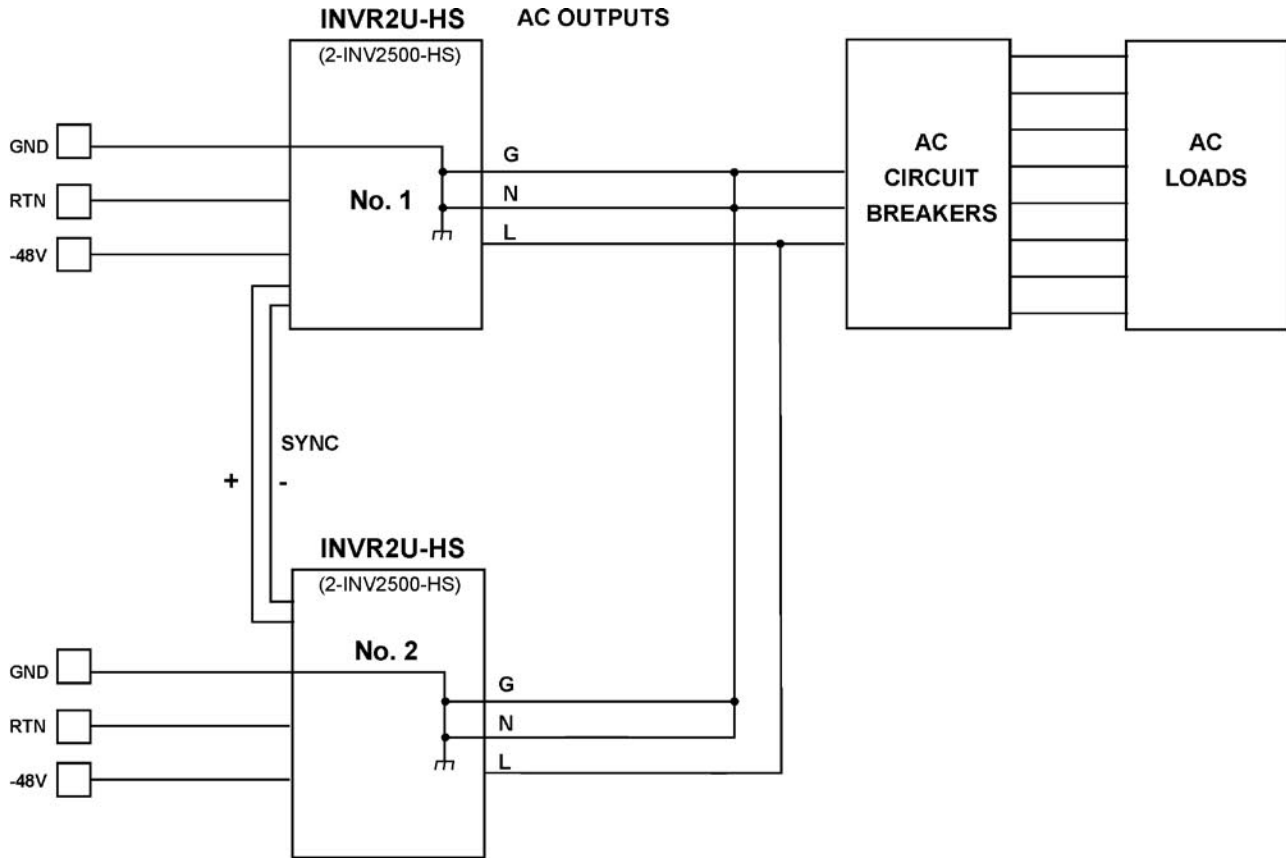
- 14.5 Insert an inverter module into the A side (left) of the shelf. To power up the inverter, turn the DC input circuit breaker on by moving the toggle to the up position. The fans and input OK and Sync OK LEDs should come on followed by the Output OK LED approximately four seconds later. After the Output OK LED is on, turn on AC output breaker by placing the toggle in the up position. Check the AC voltage across the load with a digital AC voltmeter. The voltage should be approximately 115VAC or 230VAC, depending on the model.
- 14.6 Check the Form C Relay contacts with an ohmmeter. See Figure 3. Measure the resistance between the N.O. contacts and C contacts. They should indicate an open. Measure the resistance between the N.C. contacts and the C contacts. They should indicate a short.
- 14.7 Turn off the AC output circuit breakers first, followed by the DC input breakers, by placing the toggles in the down position. Remove the module from the shelf. Test each inverter in the manner described above.

## **15.0 INVERTER APPLICATION**

- 15.1** In the actual application of the inverter system, follow the procedure in sections 14.2 through 14.6, except the system should be connected to its actual load. The loads connected to the output of the inverter should always have their own individual circuit breakers. Make connections to the Form C relay contacts as required. Then re-install the rear plastic safety cover. Also install the front retention panel when all inverters are in the shelf.
- 15.2** For two or more inverter shelves in parallel, make the input and output connections to the inverters as described in Section 13.0. See Figure 11. Put all external distribution circuit breakers in the off position. Connect the sync terminals together observing proper polarity.
- 15.3** Take one of the inverter modules and turn the DC input circuit breaker on; then after the Output OK LED has come on, turn the AC output circuit breaker on. Repeat this for each paralleled inverter in turn until all inverters are on. Make sure that the three green LEDs are on for each inverter.
- 15.4** With all inverters on, turn on each external AC distribution circuit breaker. The inverters will automatically share output currents to an accuracy of  $\pm 10\%$ .

## **16.0 REPLACING AN INVERTER MODULE**

- 16.1** The following instructions are for replacing an INV2500-HS inverter module in an INVR2U-HS shelf.
- 16.2** When the INV2500-HS inverters are operated in N+1 redundant mode, only the inverter module being replaced needs to be turned off as described in the following paragraphs. In this case it is true hot-swap replacement. If the shelf is operated with two modules at its full 5,000 volt-ampere load, then both modules should be shut down in the manner described in paragraph 16.4. When starting up after replacement, both inverter modules must be turned on as described in paragraph 16.5.
- 16.3** Perform the following steps on the inverter module to be removed:
  - 16.3.1** Turn off the AC output breaker (down position).
  - 16.3.2** Turn off the DC input breaker (down position).
  - 16.3.3** Remove the front retention panel by removing the four Phillips screws.
  - 16.3.4** Remove the inverter module from its shelf.



**Figure 11. Operating Two Inverter Shelves in Parallel**

**16.4** To put a new inverter module in place, perform the following steps:

- 16.4.1** Make sure the input and output breakers of the new inverter module are in the off (down) position.
- 16.4.2** Install the replacement inverter module in the shelf.
- 16.4.3** Replace the front retention panel by replacing the four Phillips screws.
- 16.4.4** Turn on the DC input breaker (up position).
- 16.4.5** After the Output OK LED comes on, turn on the AC output breaker (up position).
- 16.4.6** All green LEDs on the inverter modules should now be on, indicating normal operation.

## **17.0 MAINTENANCE**

No routine maintenance is required on the INV2500-HS Series inverters except for a periodic cleaning of dust and dirt around the front fans and rear ventilation holes. A small vacuum nozzle should be used for this.

## 18.0 TROUBLESHOOTING GUIDE

**18.1** If you encounter difficulty in getting the inverter(s) to operate, go through the following troubleshooting guide.

### 18.2 Table 18-1. Inverter Troubleshooting Guide

SYMPTOM	POSSIBLE CAUSES	ACTION TO TAKE
Input OK LED does not come on.	Bad connection to input battery; input breaker not on.	Check the connection to battery; check battery voltage; check that input breaker is on.
Sync OK LED does not come on.	Bad connection to sync terminals.	Check that sync connection has been made to all paralleled inverters with proper polarity.
No AC output; Output OK LED does not come on.	Bad output connection; output breaker not on.	Check output connection to load; check that output breaker is on; check that AC distribution breakers are on.
No AC output; Output OK LED is off.	Short circuit or overload on output.	Remove short circuit or overload. Turn off input and output circuit breakers. Turn input circuit breaker back on, wait for the Output OK LED to come on, then turn the output circuit breaker on.
No output. Both circuit breakers on. Input and Output OK LEDs off.	Input battery voltage is below range.	Check battery voltage. Recharge battery or install new battery. Turn inverter back on.

**18.3** If none of the above actions solves the problem, call UNIPOWER Telecom at 954-346-2442 Ext. 400 for help.